Hz , H-2, 1 H), 8.20 (dd, $J_1 = 7.5 \text{ Hz}$, $J_2 = 1.9 \text{ Hz}$, H-10, 1 H), 7.4-6.8 (5 **H**), 5.12 (s, 2 **H**). HRMS calcd for C₁₂H₉NO: 183.0684. Found: 183.0670.

3-Chloro-5H-[l]benzopyrano[4,3-b]pyridine (17b) was prepared from **14b,** according to the general procedure described above. Yield: **83%.** Light yellow crystals, mp: **99-100** "C (hexane). 'H NMR (CDC13) **6: 8.44** (d, *J* = **2.4** Hz, **H-2, 1**H), *(8,* **2** HI. **8.12** (dd, **51** = **7.5** Hz, *52* = **1.8** Hz, **H-10,l** H), **7.4-6.8 (4** H), **5.09**

Anal. Calcd for C₁₂H₈ClNO (217.65): C, 66.21; H, 3.70; N, 6.43. Found: C, **65.92;** H, **3.61;** N, **6.34.**

J-Phenyl-SH-[l]benzopyrano[4,3-b]pyridine (17c) was prepared from **14c,** according to the general procedure described above. Yield: 66%. Light yellow crystals, mp: 93-95 °C (toluenelhexane). 'H NMR (CDC13) 6: **8.82** (d, *J* = **2.4** Hz, **H-2, l 5.28** (9, **2** H). H), **8.25** (dd, *J1* = **7.5** Hz, *52* = **1.8** Hz, **H-10, 1**H), **7.7-6.9 (9** H),

Anal. Calcd for C18H13N0 **(259.29):** C, **83.37;** H, **5.05;** N, **5.40.** Found: C, **83.43;** H, **5.05;** N, **5.37.**

3-Met hyl-5H-[l]benzopyrano[4,3-b]pyridine (17d) was prepared from **14d,** according to the general procedure described above. Yield: 80%. Oil. ¹H NMR (CDCl₃) δ : 8.23 (dd, $J_1 = 7.5$ **3 H).** HRMS calcd for C₁₃H₁₁NO: 197.0841. Found: 197.0837. Hz , $J_2 = 1.8 \text{ Hz}$, H-10 , 1 H), $7.4-6.8$ (5 H), 5.12 (s, 2 H), 2.57 (s,

Computations. All Molecular Mechanics calculations were performed on the VAX cluster of the CAOS/CAMM Centre, University of Nijmegen, The Netherlands. The semiempirical VAMP program was used on the CONVEX **C120** computer of the CAOS/CAMM Centre. For the determination of P_i (eq 1), $P_d(d(Cx-Cy))$,²² and $P_s(d)^{23}$ of the compounds **1**, **2**, and **14a**, 42875

conformations were generated¹⁹ by dihedral angle changes of 10°.²⁰ rotating about the bonds defining their rotational freedom. For each conformation its MM energy was calculated.

The methods **used** for the calculations have been described in earlier publications of our group.⁴

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Registry No. 1,139584-77-3; 2,139584-78-4; 3, 105533-75-3; (R, = Ph), **7089-34-1; 6, 139584-80-8; 7, 139584-81-9; 7**acetyl, **37597-80-1; 12, 139584-84-2; 13, 139584-85-3; 14a, 139584-88-6; 16,139584-86-4; 17a, 29767-29-1; 17b, 139584-92-2; 17c, 139584-** 93-3; 1**7d**, 139584-94-4; $CH_3COCH_2COCH_3$, 123-54-6; $BrCH_3C =$ CH, **106-96-7;** 2-cyanopyrimidine, **14080-23-0;** propargyl alcohol, **107-19-7;** 5-carboxypyrimidine, **4595-61-3;** N-acetylprolinamide, **16395-58-7; o-(prop-2-ynyloxy)benzamide, 66362-34-3. 4, 139584-79-5; 5** $(R_1 = H)$, 1611-78-5; 5 $(R_1 = Cl)$, 2009-80-5; 5 **139584-87-5; 8, 139584-82-0; 9, 139584-83-1; 10, 57075-98-6; 11, 14b, 139584-89-7; 14c, 139584-90-0; 14d, 139584-91-1; 15,4733-69-1;**

Synthesis and Properties of the Eight Isostatine Stereoisomers'

Kenneth L. Rinehart,* Ryuichi Sakai, Vimal Kishore, David W. Sullins, and Kai-ming Li

Roger *Adam Laboratory,* University *of Illinois, Urbana, Illinois 61801*

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The eight possible stereoisomers of isostatine, **(3S,4R,5S)-4-amino-3-hydroxy-5-methylheptanoic** acid, have been synthesized from the four isomeric D- and L-isoleucinals and D- and L-allo-isoleucinals and ethyl lithioacetate. The eight isomers have been compared for the GC retention times of their bis(trifluoroacety1) methyl ester derivatives and the 'H NMR properties of the **y-lactams** derived **from** them. The natural isomer **was** shown to be the **3S,4R,5S** isomer.

Didemnin B **(2)** is currently in phase I1 clinical trials **as** an anticancer agent? A **structure** study of didemnins A-E $(1-5)$,³⁻⁶ antitumor, antiviral, and immunosuppressive cyclic depsipeptides from the marine tunicate (sea squirt, subphylum Urochordata) Trididemnum solidum,² was completed by our recent identification and assignment of the stereochemistry of (3S,4R,5S)-isostatine **(6,** Ist), the C_8 amino acid of the didemnins,^{1,7} and by our total synthesis of didemnin A **[l, as** well **as** B and C **(2,311,** involving the incorporation of **6** into the didemnins.' We describe here the syntheses and properties of **all** eight stereoisomers of isostatine **(6-13)** (Chart I).

The novel $C_8 \gamma$ -amino- β -hydroxy acid isostatine **(6)** has thus far been found only in the didemnins? It is, however, related to statine **(14, Sta,** which has an isobutyl instead of a sec-butyl terminus), found previously in the proteinase

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Table I. **NMR** Data for Boo-isostatine Ethyl Esters 6a-138

^aRecorded at 200 MHz in CDCIS. HPLC solvent system given in the **text:** peak A eluted before B.

Scheme I

inhibitor pepstatin. 9 Isostatine appears to be important to the bioactivity of the didemnins in that the didemnin A analogue synthesized with statine replacing isostatine^{1,7} was considerably less active than the natural product-L1210 ID₅₀ 0.017 μ g/mL for natural (benzyloxycarbonyl)didemnin A (\overline{Z} -didemnin A) and 0.23 μ g/mL for synthetic $Z-(Sta^2)$ -didemnin A. Thus, the preparation of didemnins containing stereoisomers of the natural $(3S, 4R, 5S)$ -isostatine is of particular interest.

Synthesis of Isostatine Isomers. The synthesis **of** the eight stereoisomers (Scheme I) followed in general that of statine (14) reported earlier.^{7,10,11} Boc-L- and -D-Ile and

"Recorded at 200 **MHz** in CDCl,.

Boc-L- and -D-allo-Ile, reduced by diborane to the corresponding alcohols, were oxidized by chromic oxide **to** the aldehydes, which were then condensed with the lithium enolate of ethyl acetate. Each of the four diastereomeric mixtures of Boc-Ist-OEt, purified by normal-phase HPLC employing hexane-ethyl acetate (17:3), gave two HPLC peaks that were labeled A and B in order of elution from a silica column.¹² In general, the ¹H and ¹³C NMR spectra were the same from the Boc-isoatatine ethyl ester isomers **(6a-13a)** obtained from L- and D-Ile or from L- and **D**allo-Ile, but enantiomers had opposite rotations, as expected (Table I and Experimental Section).¹³ In general, signals for H-3 and C-5 appeared at higher and for H-4 and C-3 at lower field in the spectra of the 3,4-erythro (B) isomers **6** and 8 (and, of course, **12** and **10)** than in those of the 3,4-threo **(A)** isomers **7** and **9 (as** well **m 13** and **11).**

Assignment of Structures. The diastereomers were assumed to differ at C-3 *(R* or S), and the stereochemistry at C-4 and C-5 was assumed to be that of the starting amino acid. The C-3 epimers were distinguished by their conversion to the corresponding lactams **(15-19);** the *N-*Boc ethyl esters (four $4R$ isomers and one $4S$ isomer) were

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⁽¹²⁾ The L(or D)-allo-Ist and **L(or** D-)-Ist names **are** assigned from their stereochemistry at C-4 and C-5, the same as that of the starting Ile and *allo*-Ile isomers, respectively. The designations of isomers as A or B refers to their order of elution from an SiO₂ column.

⁽¹³⁾ Chemical shifts for the *OH* protons depend on the conditions (mainly concentration).

deprotected, converted to their γ -lactams, and finally acetylated. The stereochemistry at C-3 and the absolute configuration of each isomer were established on the basis of the ¹H NMR spectra of the acetyl γ -lactams (Table II) as the $(3S, 4R, 5S)$ -acetyl γ -lactam 15 from Boc-D-allo-Ist-OEt B (6), the $(3R, 4R, 5S)$ -acetyl γ -lactam 16 from Boc-D-allo-Ist-OEt A (7), the $(3S, 4R, 5R)$ -acetyl γ -lactam 17 from Boc-D-Ist-OEt B (8), the $(3R, 4R, 5R)$ -acetyl γ lactam 18 from Boc-D-Ist-OEt A (9), and the (3S,4S,5S)-acetyl y-lactam **19** from Boc-L-1st-OEt **A (11).** The H-3,H-4 coupling constants of the lactams from the A isomers $(16, 18, 19; J = ca. 5 Hz)$ were larger than those of the lactams from the B isomers $(15, 17; J < 2 Hz)$. Although coupling constants are highly variable for **5** membered rings, those for the B isomers are so small as to require a trans relationship of H-3 and H-4, and, thus, a cis relationship is assigned to the A isomers. In addition, irradiation of H-5 of **15** gives an NOE enhancement of the H-3 signal **(as** well **as** of the H-4 signal), showing it to be cis to the sec-butyl group, while a similar experiment on **16** gave no enhancement.

Table **111.** Chiral GC Retention Times of Peaks for **(Trifluoroacety1)isostatine** Methyl Ester Derivatives from Acid-Treated Isostatines[®]

configuration of isostatine starting material	retention time (min)			
	peak 1	peak 2	peak 3	peak 4 ^c
$3R,4S,5R$ (12)	14.60	18.35	21.00	22.85 (br)
$3S, 4S, 5R$ (13)	14.60	18.35	21.00	
3R.4S.5S(10)	13.97	19.48	21.35	
3S,4S,5S(11)	13.97	19.48	21.35	
3S.4R.5R(8)	13.97	19.45	21.55	
3R.4R.5R(9)	13.97	19.45	21.55	22.95 (br)
3S.4R.5S(6)	14.65	18.58	21.33	
3R.4R.5S(7)	14.65	18.58	21.33	24.15 (br)
didemnin $A^b(1)$	14.60	18.53	21.30	

^{*a*} Chirasil-Val **II** capillary column $(25 \text{ m} \times 0.32 \text{ mm})$, 3700 gas chromatograph, flow rate **1.5** mL/min; **30:l** split ratio; retention time measured from injection. b Coinjection showed that the three peaks from **6** and 7 coeluted with those observed following hydrolysis of didemnin A. CPeak **4,** due to N-(trifluoroacety1) isostatine methyl ester, disappeared upon further treatment with TFA-TFAA.

Table **IV.** Chiral GC Retention Times and Optical Rotations of **N,O-Bis(trifluoroacety1)isostatine** Methyl Ester Derivatives^a

ester configuration	retention time, min ^b	$[\alpha]^{26}$ _D , ^c deg	
3R.4S.5R(12c)	7.214	-23	
$3S, 4S, 5R$ (13c)	3.467	-42	
3R.4S.5S(10c)	8.167	-22	
$3S,4S,5S$ (11c)	2.834	-52	
$3S, 4R, 5S$ (8c)	7.348	$+24$	
$3R,4R,5S$ (9c)	3.549	$+41$	
$3S, 4R, 5R$ (6c)	8.260	$+26$	
$3R, 4R, 5R$ (7c)	2.843	$+55$	

Quadrupole GC/MS instrument **(5890 GC/5970** MSD); Chirasil-Val **I1** capillary column **(25** m **X 0.32** mm), flow rate **2** mL/min, 15:1 split ratio. ^bFrom TFA-L-Pro-OMe as an internal standard $(t_R = 6.55$ min from solvent front). ^cTaken in CHCl₃.

Properties of **Isostatines.** Of particular interest with respect to the didemnina are the GC retention times of the **N,O-bis(trifluoroacety1)** methyl ester derivatives of the isostatines following treatment with acid under conditions employed in the structure proof of didemnins.⁴ Each isostatine isomer gave three or four peaks (Table 111). These multiple peaks were a source of some confusion in the original didemnin structure assignments, since some of them from didemnin coeluted with peaks from trifluoroacetylation of statine itself.4 GC/CI mass spectra of the acid-treated and derivatized (3S,4R,5S) isomer showed molecular ions $(M + H)$ at m/z 382, 382, 268, and **286** for the first, second, third, and fourth peaks, respectively. These data suggest that the fiit and second **peaks** correspond to isomers of intact **N,O-bis(trifluoroacety1)** isostatine methyl esters, that the third peak corresponds to the same minus TFAOH, and that the fourth peak, which disappeared after further treatment of the samples with TFAA, was a **mono(trifluoroacety1)isostatine** methyl ester. A chiral capillary column was **used** to study the *GC* retention times of all eight isomers of isostatine without 6 N HC1 treatment. The **N,O-bis(trifluoroacety1)** derivaone peak (Table IV), which coeluted with either the first or the second peak of the corresponding acid-treated isostatine; this showed that the first and second peaks arose from C-3 epimerization.

The structure of the compound in the third peak was determined from the spectral data for synthetic N -(trifluoroace tyl) - 2,3-anhydroisostatine me thy1 ester **(20a)** , isolated following acid treatment of (3S,4S,5S)-isostatine. Coinjection of **20a** with derivatized acid-treated

Figure 1. Heighta of three **peaks** on chird **GC** from derivatization of products **from** (a) **Boc-(3S,ds,ss)- (lla) and** (b) **Boc-(3R,4S,5S)-** (loa) isostatine ethyl esters, **and** (c) **Boc-(4S,5S)-2,3-anhydro**isostatine methyl ester **(20)** treated with 6 N HC1 for various **times;** solid line, 1st *peak* in GC; dotted line, 2nd peak; broken line, 3rd peak.

 $(3S, 4S, 5S)$ -isostatine showed that the third peak corresponded to **20a.** The 'H NMR spectrum of **20a** showed coupled olefinic signals at δ 6.85 and 5.92 *(J = 15.8 Hz)*. CIMS of 20a showed m/z 268 (M + H), 236 (M + H -MeOH), 208 (M + H - MeOH - CO), and 155 (M + H -TFANH₂). These data support the assignment of 20a as **N-(trifluoroacetyl)-trans-2,3-anhydro-(4S,5S)-isostatine** methyl ester.

In general, the first, second, and third peak compounds were **assigned as** derivatives of 3,4threo-, 3,4erythro-, and trans-2,3-anhydroisostatines, respectively, with dehydration and C-3 epimerization occurring during vigorous acid treatment. It was presumed that dehydration took place first and then water was added to the double bond to epimerize the C-3 position. This was **confirmed** by **treating** (35,4S,55)-, (3R,4S,5S)-, **(4S,5S)-2,3-anhydroisostatines** with 6 N hydrochloric acid for varying lengths of time. The

Figure 2. 'H *NMR* spectra of N,O-diacetylisostatine methyl ester **isolated** from the hydrolyzate of **1** (above) and the same derivative of (3S,4R,5S)-isostatine **(6b,** below).

results shown in Figure 1 indicate (1) that dehydration takes place much faster than epimerization and the anhydro compound is preferred, (2) that the epimerization occurs very slowly, and (3) that more threo isomer is formed **as** shown in Figure IC, implying that it is thermodynamically more stable than the erythro isomer.

Comparison with Isostatine from Didemnin A. The comparison of chiral *GC* data for the eight possible isomers of isostatine (treated for GC with 6 N HCl for 24 h) with those for the hydrolyzate of didemnin A **(1)** indicated that the three peaks from the C-3 epimers $(3S, 4R, 5S)$ - and (3R,4R,BS)-isostatines **(6** and **7)** coeluted with those from natural isostatine. However, coinjection of similarly treated (3R,4S,5R)-isostatine **(12)** with the didemnin A **(1)** hydrolyzate showed that peaks 2 and 3 from **12** appeared slightly before those from **1.** The configurations at C-4 and $C-5$ of natural isostatine were thus determined to be R and S, respectively, but the stereochemistry at C-3 could not be specified.

Information about the C-3 stereochemistry of natural isostatine was provided by direct spectral comparison of the diacetyl methyl esters of synthetic isostatines $(6b-13b)$ with the diacetyl methyl ester of natural isostatine **isolated** from the hydrolyzate of **1.** The large-scale hydrolysis of 1 (4 N HCl, 85 \degree C, 14 h), followed by successive methylation and acetylation and then purification by HPLC, afforded pure natural diacetylisostatine methyl ester **(6b).** A comparison of the 'H NMR spectra of diastereomers **10b-13b** with that of **6b** indicated clearly that **6b** is identical with the isomer of **diacetyl-(4R,5S)-isostatine** methyl ester that is less polar on silica gel HPLC (Figure 2). NOE difference data for lactams **15** and **16,** formed from **6** and **7,** respectively, **also** allowed assignment of the absolute configuration of C-3 of **6 as** S and the structure of 6 as $(3S, 4R, 5S)$ -isostatine.

Experimental Section

General Procedures. Optical rotations were measured in MeOH on a **DIP** 360 digital polarimeter with a Na lamp **(589 nm)**

using a 5-cm cell **(1.0** mL) at rt. NMR spectra were recorded at **300** MHz for 'H NMR and **75** MHz for 13C NMR on a **QE300** spectrometer. 2D-NMR experiments were performed at the Harbor Branch Oceanographic Institution (HBOI), Fort Pierce, FL, on an *AM360* **(360** *MHz)* spectrometer. FABMS was carried out on a ZAB instrument and CIMS on a **70SE-4F** instrument. The **GC** system included a chromatograph with a flame ionization or a quadrupole mass detector and a Chirasil-Val I1 capillary column¹⁴ (25 m \times 0.32 mm) with He gas [90 \degree C, 4 min; 4 \degree C/min to **180 "C];** the injection port was heated at **200-250** "C, and flow rates of **1.5-2** mL/min were used with split ratios of **15-3O:l.** HPLC was performed with an **R-401** differential refractometer and Ultrasphere silica and Spherisorb **(7-18,** cyano, and phenyl columns. A P.C., Inc., multilayer coil separator-extractor was used for centrifugal countercurrent chromatography (CCC) with EtOAc- C_7H_{16} -MeOH-H₂O (7:4:4:3) as the solvent system; the upper phase was used **as** a mobile phase with a flow rate of **2** mL/min at **600** rpm with no. **10** column **(2.6."** i.d., **400-mL** volume). Melting points determined on a microscope melting point apparatus were not corrected. Compound purities were established by the ¹H or ¹³C NMR spectra indicated by numbered designations **(IS-21s)** in the text. These spectra are available **aa** supplementary material.

Boc-L-allo-isoleucinol. Di-tert-butyl dicarbonate (1.83 g, 8.4 mmol) was added to a soluton of L-allo-isoleucine (L-allo-Ile, 1.0 g, **7.6** mmol) in dioxane **(20.0** mL) and **0.5** N NaOH **(20.0** mL) at 0 °C.¹⁵ The solution was stirred for 2 h while it warmed to rt and then was concd in vacuo, H_2O was added, and the solution was extracted twice with ether. The aqueous layer was then acidified with **5%** citric acid and extracted twice with ether. The combined ether extracts were washed with brine, dried *(MgSO₄)*, and concd in vacuo to give a thick oil **(1.74** g; **99%,** crude).

Diborane in THF (20 mL, 1 M)¹¹ was added dropwise under N2 to the oil, dissolved in THF **(10** mL) at **0** "C. The solution was then stirred for **1** h, allowed to warm to rt, cooled again to 0 \degree C, diluted with H₂O (5 mL), and concd in vacuo. More H₂O was added, the solution was extracted twice with ether, and the combined ether layers were washed with $NAHCO₃$ (saturated) and brine, dried (MgSO,), and concd in vacuo to **1.16** g **(71%** from L-allo-Ile, crude) of a pale-yellow oil: ¹H NMR (CDCl₃) δ 0.88 (d, **3, J** = **6.8** Hz), **0.91** (t, **3, J** = **7.0** Hz), **1.11-1.27** (m, **21, 1.45** *(8,* **9), 1.55-1.70** (m, **l), 2.79** (br **s, l), 3.54-3.68** (m, **3), 4.71** (br **s, 1);** 13C NMR (CDC13), Figure **1s;** FABMS *m/z* (re1 intensity) 218 (M + H, 29), 162 (100), 118 (39).

Anal. Calcd for $C_{11}H_{24}NO_3$ (M + H): 218.1756. Found: **218.1751** (HRFABMS).

Boc-L-allo-Ist-OEt Isomers A $(13a)$ and B $(12a).¹²$ CrO₃ (5.31 g) was added to a solution of C_5H_5N (8.4 g) in CH_2Cl_2 (120 g) mL) stirred at 5 °C under N₂, and 5 min later a solution of Boc-L-allo-isoleucinol (1.14 g) in CH_2Cl_2 (5 mL) was added,¹¹ with **stirring** for ca. **1.5** h while the solution warmed to rt. The solution was vacuum filtered through $SiO₂$ to remove Cr salts and then concd in vacuo (H₂O bath, 35 °C). The crude product was dissolved in ether, and the ether solution was washed with sufficient 0.5 N HCl to remove $\rm{C_5H_5N}$ and then with $\rm{NaHCO_3}$ (saturated) and brine, dried $(MgSO₄)$, and concd in vacuo $(H₂O$ bath, 35 °C) to **0.90** g **(79%,** crude) of Boc-L-allo-isoleucinal **as** a pale-yellow oil that was used in the next step without further purification: 'H NMR (CDC13) 6 **0.87** (d, **3, J** = **7.0** Hz), **0.98** (t, **3, J** = **7.2** Hz), **1.14-1.38** (m, **2), 1.45 (s, 9), 2.03** (m, **l), 4.36** (m, **l), 5.06** (br d, **l), 9.62 (s, 1); ¹³C NMR (CDCl₃)** δ **11.85, 14.47, 26.30, 28.28, 35.15, 63.18,79.85,155.95, 200.81;** FABMS *m/z* (re1 intensity) **216** (M + H, **20), 160 (loo), 116 (42).**

Anal. Calcd for $C_{11}H_{22}NO_3$ (M + H): 216.1600. Found: **216.1600** (M + H, HRFABMS).

n-Butyllithium in C_6H_{14} (4.5 mL, 1.6 M) was added under N_2 to diisopropylamine $(0.95 \text{ mL}, 6.8 \text{ mmol})$ in THF (2.3 mL) cooled to -20[°]C.^{II} The solution was stirred for 15 min and cooled to **-78** "C, and EtOAc (0.66 **mL, 6.8** "01) was added. After **10 min,** a solution of Boc-L-allo-isoleucinal $(0.86 \text{ g}, 4.0 \text{ mmol})$ in THF (3.3 m) mL) was added with stirring during **15** min and then **2** N HC1

(3.5 mL) was added. When the solution had warmed to rt, it was acidified with **2** N HCl and then extracted twice with ether. The combined ether extracts were washed with brine, dried *(MgSO₄)*, and concd in vacuo to **1.20** g **(99%,** crude) of a pale-yellow oil containing 128 and 138 (ca. **1:1,** NMR). The oil was passed through \overline{SiO}_2 using CH_2Cl_2 containing $1-2\%$ MeOH to give pure 12a and 13a.

 $(3S,4S,5R)$ -Boc-L-allo-Ist-OEt (isomer A, 13a): $[\alpha]^{23}$ _D - 27° (*c* 5, MeOH); NMR, Table I, Figure 2S; FABMS m/z (rel intensity) **607 (2M** + H, **21,304** (M + H, **321,248 (541, 204 (100).**

Anal. Calcd for $C_{15}H_{30}NO_5$ (M + H): 304.2124. Found: **304.2120** (M + H, HRFABMS).

(c **5,** MeOH); NMR, Table I, Figure **35;** FABMS *m/z* (re1 intensity) $607 (2M + H, 2), 304 (M + H, 59), 248 (78), 204 (100).$ $(3R, 4S, 5R)$ -Boc-L-allo-Ist-OEt (isomer B, 12a): $[\alpha]_{D}^2 + 8.2^{\circ}$

Anal. Found for $C_{16}H_{30}NO_5$: 304.2114 $(M + H, HRFABMS)$. The same procedures were employed, starting with L-Ile, to give the following.

Boc-L-isoleucinol **(28.77** g, **69%):** 'H NMR (CDC13) 6 0.90 (t, **3, J** = **7.0** Hz), **0.92** (d, **3, J** = **7.0** Hz), **1.08-1.25** (m, **2), 1.45 (s, 91, 1.57** (m, **l), 2.50** (br **s, 11, 3.42-3.77** (m, **31, 4.71** (br d, **1, 56.87, 63.31, 79.38, 156.84;** FABMS *m/z* (re1 intensity) **218** (M + H, **28), 162 (loo), 118 (43).** $J = 7.2$ Hz);^{16 13}C NMR (CDCl₃) δ 11.47, 15.53, 25.39, 28.42, 35.97,

Anal. Found for $C_{11}H_{24}NO_3$: 218.1753 $(M + H, HRFABMS)$. Boc-L-isoleucinal^{(7.12} g, 72%): ¹H NMR (CDCl₃) δ 0.96 (t, **3, J** = **7.2** Hz), **0.99** (d, **3,** *J* = **7.0** Hz), **1.12-1.37** (m, **2), 1.46** (8, **9), 2.03** (m, **l), 4.30** (m, **l), 5.13** (br **s, l), 9.66** (8, **1);''** 13C NMR **200.69;** FABMS *m/z* (re1 intensity) **216** (M + H, **22), 160 (loo), 116 (37).** (CDCl3) *6* **11.89, 15.66, 25.31, 28.30, 36.35, 64.25, 79.85, 155.83,**

Anal. Found for $C_{11}H_{22}NO_3$: 216.1597 $(M + H, HRFABMS)$. (3S,4S,5S)-Boc-cIst-OEt [isomer **A,** lla, in **1:l** mixture **(1.51** g) with 10a below, 65%]: $[\alpha]^{\mathfrak{D}}_{D} + 32^{\circ}$ (c 0.4, MeOH); NMR, Table I, Figure **45;** FABMS *m/z* (re1 intensity) **607 (2M** + H, **l), 304** (M + H, **26), 248 (44), 204 (100).**

Anal. Found for $C_{15}H_{30}NO_5$: 304.2123 (M + H, HRFABMS). $(3R,4S,5S)$ -Boc-L-Ist-OEt (isomer B, 10a): $[\alpha]^{20}$ _D +6.8° (c **3.0,** MeOH); *NMR,* Table I, Figure *5s;* FABMS *m/z* (re1 mtensity) **⁶⁰⁷(2M** + H, **l), 304** (M + H, **28), 248 (82), 204 (100).**

Anal. Found for $C_{15}H_{30}NO_5$: 304.2123 (M + H, HRFABMS). Boc-D-allo-Ile. To a solution of D-allO-Ih? **(1.0** g, **7.6** mmol) and Et_3N (1.56 mL, 11.4 mmol) in acetone (25 mL) and H_2O (25 mL) at rt was added **2-((tert-butoxycarbonyloxy)imino)-2** phenylacetonitrile (Boc-ON, **1.88** g, **7.6** mmol) in portions. The solution was stirred at rt for *5* h, concd in vacuo, and extracted with ether $(2 \times 15 \text{ mL})$. The aqueous layer was acidified with **2** N HC1 to pH **6** and then with **10%** citric acid to pH **3.** This solution was extracted with ether $(3 \times 20 \text{ mL})$, and the combined ether extracts were dried (Na_2SO_4) and concd in vacuo to a solid, (CDC13) 6 **0.83-1.01** (m, **6),1.00-1.30** (m, **3), 1.45 (s,9), 3.54-3.73** (m, **l), 5.53** (br **s, 1);** FABMS *m/z* (re1 intensity) **463 (2M** + H, **26), 232** (M + H, **60), 176 (80), 132 (100).** mp 34-36 "c **(1.69** g, **96%): [c~]~~44).7" (C 2.06,** CHCl3); 'H *NMR*

Anal. Calcd for $C_{11}H_{22}NO_4$ (M + H): 232.1549. Found: **232.1553** (HRFABMS).

Boc-D-allo-isoleucinol was prepared in **95%** yield by the procedure described above for the L-isomer, **as** a solid, mp **42** *"C* $[\alpha]^{27}$ _D +9.55° (c 4.77, CHCl₃); ¹H NMR (CDCl₃), Figure 6S; FABMS *m/z* (re1 intensity) **218** (M + H, **67), 162 (loo), 118 (55).**

Anal. Found for $C_{11}H_{24}NO_3$: 218.1748 $(M + H, HRFABMS)$. Boc-Disoleucinol was synthesized in **95%** yield using the same procedure: $[\alpha]^{\mathbb{Z}^7}_{\mathbb{D}}$ +21.8° (c 1.87, CHCl₃); ¹H and ¹³C NMR, Figure **7s;** FABMS *m/z* (re1 intensity) **218** (M + H, **55), 162 (loo), 118 (70).**

Anal. Found for $C_{11}H_{24}NO_3$: 218.1755 $(M + H, HRFABMS)$.

 $(3R, 4R, 5S)$ - and $(3S, 4R, 5S)$ -Boc-D-allo-Ist-OEt (Isomers **A, 74** and **B, Sa). Boc-Dallo-isoleucinol(l.51** g) was treated with $CrO₃$ (7.0 g)/ $C₅H₅N$ (11.3 mL) as above to give the aldehyde as an oil: 'H **NMR** (CDC13) 6 **0.72-1.00** (m, **6), 1.00-1.29** (m, **3), 1.40** (8, **9), 4.30** (8, **l), 5.05 (s, l), 9.54** (8, **1);** FABMS *m/z* (re1 intensity) **431 (2M** + H, **3), 216** (M + H, **25), 160 (loo), 116 (75).**

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⁽¹⁷⁾ Fehrentz, J.-A,; Castro, B. *Synthesis* **1983,676-678.**

Anal. Found for $C_{11}H_{22}NO_3$: 216.1595 (M + H, HRFABMS). The crude aldehyde was condensed with EtOAc according to the procedure above for the preparation of Boc-L-allo-1st-OEt. Purification by HPLC (SiO₂; C₆H₁₄-EtOAc, 17:3; 3.5 mL/min) gave (3R,4R,5S)-Boc-D-allo-Ist-OEt (isomer A, 0.47 g, 7a, t_R 23.0 min) and (3S,4R,5S)-Boc-D-allo-Ist-OEt (isomer B, 0.39 g, 6a, t_R **28.5** min) **(41%** yield for the two isomers from Boc-pallo-isoleucinol).

MeOH)]; NMR, Table I, Figure 8S;^{8d} FABMS m/z (rel intensity) **607** $(2M + H, 2), 304$ $(M + H, 42), 248$ (88), 204 (100). **7a:** $[\alpha]^{20}$ _D +31° (c 0.2, MeOH) [lit.^{8d} $[\alpha]^{23}$ _D +26.4° (c 0.5,

Anal. Found for C₁₅H₃₀NO₅: 304.2120 (M + H, HRFABMS). NMR, Table I, Figure **9S;8d** FABMS *m/z* (re1 intensity) **607** (2M + H, **3), 304** (M + H, **40), 248** *(80),* **204 (100). 6a:** $[\alpha]^{20}$ _D -8.6° (c 0.5, MeOH) [lit.^{2d} $[\alpha]^{22}$ _D -6.4° (c 0.5, MeOH)];

Anal. Found for $C_{15}H_{30}NO_5$: 304.2120 $(M + H, HRFABMS)$. In a similar manner, Boc-D-isoleucinol (3.54 g, 16.3 mmol) was converted to the aldehyde: ¹H NMR (CDCl₃) δ 9.55; FABMS m/z (re1 intensity) **431 (2M** + H, **5), 216** (M + H, **30), 160 (loo), 116 (60).**

Anal. Found for $C_{11}H_{22}NO_3$: 216.1600 $(M + H, HRFABMS)$.

The aldehyde was treated as above to give $(3R, 4R, 5R)$ -Boc-D-Ist-OEt (isomer A, $9a$, t_R 26.0 min) and (3S,4R,5R)-Boc-D-Ist-OEt (isomer B, $8a$, t_R 34.6 min) $(1.21 g each, 69\% yield for the two)$ isomers from Boc-D-isoleucinol).

9a: $[\alpha]^{24}$ _D -33° (*c* 5.0, MeOH); NMR, Table I, Figure 10S; FABMS m/z (rel intensity) 607 $(2M + H, 5)$, 304 $(M + H, 95)$, **248 (loo), 204 (100).**

Anal. Found for $C_{15}H_{30}NO_5$: 304.2124 (M + H, HRFABMS). 8a: $\lceil \alpha \rceil^{20}$ _D -5.5° (c 0.7, MeOH); NMR, Table I, Figure 11S; FABMS m/z (rel intensity) 607 $(2M + H, 5)$, 304 $(M + H, 25)$, **248 (65), 204 (100).**

Anal. Found for $C_{16}H_{30}NO_5$: 304.2124 (M + H, HRFABMS).

Preparation of O-Acetyl γ -Lactams from Boc-isostatine Ethyl Esters. Lactam 16 from Boc-D-allo-Ist-OEt Isomer **A** (**7a**). A solution of **7a** (10 mg, 0.06 mmol) in dry CH₂Cl₂ (0.05 mL) was treated with anhydrous TFA **(0.10** mL), and the clear solution was stirred at rt for **45** min. Solvents were removed in vacuo, and the amorphous residue was redissolved in CH_2Cl_2 and concd in vacuo $(4x)$ and then dried $(P_2O_5$ and NaOH pellets). This ethyl ester was ninhydrin-positive and chromatographically homogeneous: FABMS m/z 204 $(M + H)$.

A solution of the ester in CH2C12 **(0.10** mL) was adjusted to pH 9 to moistened pH paper at $0 °C$ with a CH_2Cl_2 solution of Et₃N. Solvent was removed in vacuo, and the residue was dried, suspended in xylene **(1.0 mL),** and heated at reflux for **4 h.** Xylene was removed in vacuo, and the residue was purified (preparative TLC; CHCl₃-MeOH, 9:1) to give the γ -lactam (6.8 mg, 61%): R_f **0.27** (CHCl,-MeOH, **91);** FABMS *m/z* **158** (M + H).

A portion **(6.0** mg) of the dried material was dissolved in dry C_5H_5N (0.6 mL), and Ac₂O (0.3 mL) was added with stirring at rt for **20** h. The concd residue was dissolved in EtOAc **(1.0 mL),** and this solution was washed twice with H_2O , dried (Na₂SO₄), and concd in vacuo to give a residue that was purified (preparative TLC; CHCl₃-MEOH, 9:1) to give O-acetyl γ -lactam 16 (5 mg, 48%) from **7a**): \overline{R}_f 0.57 (CHCl₃-MeOH,9:1); $[\alpha]^{26}$ _D-27° (*c* 0.3, MeOH); ¹H NMR, Table II, Figure 12S; FABMS m/z (rel intensity) 200 (M + H, **loo), 152 (13), 140 (100).**

Anal. Calcd for $C_{10}H_{18}NO_3$ (M + H): 200.1287. Found: **200.1285** (HRFABMS).

Lactam 15 from Boc-D-allo-Ist-OEt Isomer B (6a). The procedure described above yielded 52% from $6a$: R_f 0.62 (CHCl₃-MeOH, 9:1); [α]²⁶_D-19° (*c* 0.4, MeOH); ¹H NMR, Figure **12S,** Table II; FABMS *m/z* (re1 intensity) **200** (M + H, **loo), 152 (13), 140 (83).**

Anal. Found for $C_{10}H_{18}NO_3$: 200.1289 (M + H, HRFABMS).

Lactam 18 from Boc-D-1st-OEt Isomer A (9a). The procedure described above yielded 52% from $9a: R_f 0.57$ (CHCl₃-MeOH, **91);** *[a]'\$* **-31" (c 0.2,** MeOH); 'H NMk, Figure **145,** Table II; FABMS *m/z* (re1 intensity) **200** (M + H, **100), 152 (20), 140 (100).**

Anal. Found for $C_{10}H_{18}NO_3$: 200.1289 (M + H, HRFABMS).

Lactam 19 from Boc-L-1st-OEt Isomer A (lla). The procedure described above yielded 51% from $11a$: R_f 0.58 $(CHCl₃-MeOH, 9:1); [\alpha]²⁶$ _D +31° (*c* 0.1, MeOH); ¹H NMR, Figure **15S,** Table II; FABMS *m/z* (re1 intensity) **200** (M + H, **loo), 152 (18), 140 (86).**

Anal. Found for $C_{10}H_{18}NO_8$: 200.1294 $(M + H, HRFABMS)$. Lactam 17 from Boc-D-Ist-OEt Isomer B (8a). The procedure described above yielded **44%** from **8a:** *R* **0.61** (CHC1,- $MeOH$, 9:1); $[\alpha]^{26}$ _D -11° (c 0.2, MeOH); ¹H NMR, Figure 16S, Table II; FABMS *m/z* (re1 intensity) **200** (M + H, **loo), 152 (18), 140** (86).

Anal. Found for $C_{10}H_{18}NO_3$: 200.1287 $(M + H, HRFABMS)$. **Isolation of Didemnin A (1).** A mixture **(413** mg) of **1,** nordidemnin A, and green pigments was separated by CCC **into 16-mL** fractions. Fractions **1623,24-25,** and **2630** were concd to give **1 (193** mg), a mixture of **1** and nordidemnin A **(32** mg), and nordidemnin A (85 mg), respectively. Pure **1** was identified by comparison with an authentic sample: 'H *NMR,* low-resolution FABMS, TLC R_f (SiO₂, CHCl₃–MeOH, 9:1).⁴

Trifluoroacetyl Methyl Ester Derivatives from the Hydrolyzate of Didemnin A (1). A mixture of **1 (2** mg) and **6** N HCl(1 mL) was heated at **110** "C in a sealed sample vial for **24** h. Solvent was removed under N_2 , and the residue was triturated with CH₂Cl₂; then the residue was treated with MeOH-AcCl (10:1) at 110 °C for 0.5 h. Solvent was removed under N_2 , the resulting oil wm dissolved in a mixture of TFA and TFAA **(0.2 mL** each), and the mixture was heated at **110** "C for **5** min. Excess solvent was removed under N_2 , and the resulting oil was dissolved in 2-propanol **(1** mL) for GC studies.

Preparation of *N,O* **-Diacetyl-(3R ,4S ,5R)- and -(35,4S,5R)-isostatine Methyl Esters (12b and 13b).** To a mixture of **Boc-(M,4S,5R)-** and **-(3S,4S,5R)-IstOEt (0.61** g, **2.0** mmol) dissolved in MeOH **(10** mL) was added **1** M NaOH **(2.2** ml). After **3** h, the solution was concd in vacuo and ether and water were added. The aqueous layer was acidified with aqueous HCl and extracted twice with ether. The ether layer was dried (MgS04), and ether was removed in vacuo to give **0.47** g **(85%)** of an oil. This oil was dissolved in ether, and ethereal diazomethane was added until a yellow color persisted, after which ether was removed in vacuo to give the methyl ester **(0.49** g), a portion of which (68.5 mg) was treated with TFA $(100 \mu L)$ in CH_2Cl_2 (2 m) mL) at rt for **0.5** h. The solvent was removed, and the oil was treated with a mixture of AczO and CsHsN **(0.1** mL each) at **60** "C for **0.5** h. Excess solvent was removed, and the resulting oil was separated by HPLC (SiO₂, EtOAc) to give 12b, the less polar isomer, as an oil $(10.3 \text{ mg}, 0.044 \text{ mmol}; 19\%, 2 \text{ steps})$: $[\alpha]^{\mathfrak{D}}_{\mathbf{D}}$ -14° (c **1.0,** CHCI,); 'H NMR, Figure **17s.**

Anal. Calcd for $C_{13}H_{24}NO_5$: 274.1654 $(M + H)$. Found: **274.1655** (M + H) (HRFABMS).

The more **polar** fraction gave **13b as** an **oil (13.7** *mg,* **0.059** mmol; 25%, 2 steps): $[\alpha]^{20}$ _D -50° *(c 1.0, CHCl₃)*; ¹H NMR, Figure 18S.

Anal. Found for $\bar{C}_{13}H_{24}NO_5$: 274.1653 $(M + H)$ (HRFABMS).

Preparation of N,O-Diacety1-(3R,45,5S)- and -(3S,45,5S)-isostatine Methyl Esters (lob and llb). In a **similar** way a mixture of **Boc-(M,4S,5S)-** and **-(3S,4S,5S)-Ist-OEt (0.61** g, **2.0** "01) was converted to the corresponding acid *(0.45* g, **82%)** and then to the methyl ester **(0.47** g), a portion of which $(24 \text{ mg}, 0.083 \text{ mmol})$ was acetylated with $\overline{A}c_2O$ and C_5H_5N (0.1 m) mL each) and worked up **as** in the preparation of **12b** and **13b -15"** *(c* **1.4,** CHCl,); lH NMR, Figure **19s.** to give 10b, the less polar oil $(13.8 \text{ mg}, 0.059 \text{ mmol}; 71\%)$: $[\alpha]^{\mathfrak{D}}_{\mathbf{D}}$

Anal. Found for $C_{13}H_{24}NO_5$: 274.1653 $(M + H)$ (HRFABMS). The more polar fraction gave **llb as** an oil **(2.0** mg, **8.7** pmol,

10.5%): $[\alpha]^{\mathfrak{D}}_{D} -64^{\circ}$ (c 0.3, CHCl₃); ¹H NMR, Figure 20S.
Anal. Found for C₁₃H₂₄NO₆: 274.1655 (M + H) (HRFABMS).

Isolation of N,O-Diacetyl-(3S,4R,5S)-isostatine Methyl Ester (6b) Following Hydrolysis of Didemnin A. A heterogeneous mixture of didemnin A **(100** *mg)* and **4** N HCl was heated at 85 °C for 14 h; then CH₂Cl₂ was added and the aqueous layer was evaporated to dryness to give a mixture of **amino** acids. The mixture (76 mg) was treated with Ac₂O and C_5H_5N for 2 h, excess solvent was removed in vacuo, and the resulting oil was heated in refluxing acetone (20 mL) with MeI (2 mL) and K_2CO_3 (230 m) mg) for 10 h. Because the acetate was partially hydrolyzed during methylation, the resulting oil was treated again with Ac₂O and C_5H_5N (0.2 mL each) at rt for 2 h. Solvent was removed in vacuo,

and the oil was separated into three fractions $(SiO₂, EtOAc).$ Fraction 2 was separated further by HPLC (SiO₂, EtOAc; C_{18} column, MeOH-H₂O, 14:1) to give 6b as an oil: $[\alpha]^{25}$ _D +9° (*c* 0.2, CHCl₃); ¹H NMR, see Figure 2.

Anal. Found for $C_{13}H_{24}NO_5$: 274.1653 (M + H) (HRFABMS). **Formation of 6b and Lactam 15.** A sample of synthetic N-Boc-(3S,4R,5S)-Ist-OEt (37 mg) was hydrolyzed with 1 N NaOH (0.1 **mL)** in dioxane (1 **mL)** at **rt** for 2.5 h. Solvent was removed in vacuo, and the resulting oil was treated with TFA in CH_2Cl_2 (0.1 mL) for 40 min. Excess solvent was removed under N_2 , and the residual material was heated with MeOH-AcCl (40:1) at 65 OC for 25 min. MeOH and HC1 were removed in vacuo, and the oil was treated with Ac_2O and C_5H_5N (0.2 mL each) at rt for 1 h. The product was passed through a small SiO_2 column (EtOAc) and then was subjected to HPLC (SiO₂, EtOAc) to give 6b, the (200 *MHz,* CDClJ, Figure 2. The more **polar** fraction gave lactam **15** $(4.2 \text{ mg}, 15\%)$: $[\alpha]^{\mathfrak{D}}_{\mathfrak{D}} - 5^{\circ}$ (c 0.5, CHCl₃); IR (film) 1740, 1699 cm-'; 'H NMR, Table 11; FABMS *m/z* 200 (M + H); EIMS m/z (rel intensity) 156 (6.4), 142 (100), 111 (64.8), 100 (36.6), 82 (100), 43 (24.0). less polar oil (4.6 *mg, 11%*): $[\alpha]^{\infty}D + 11^{\circ}$ (c 0.6, CHCl₃); ¹H NMR

Anal. Found for $C_{10}H_{18}NO_3$ (M + H): 200.1287 (HRFABMS). **NOE Difference Experiment on Lactams 15 and 16. So-**

lutions of lactams **15** (4.4 mg) and **16** (3.5 mg), each in CDCl, (0.5 mL), were degassed with dry *Ar,* and their qualitative NOE difference spectra were recorded with an XL-200 spectrometer: relaxation delay = 10 **e;** number of transients = 180 (Figure 13s).

Preparation of N,O-Bis(trifluomacetyl)isostatine Methyl Esters. Synthetic samples of **all** eight Boc-ieostatine methyl ester isomers were treated individually with TFAA and TFA at 100 °C for 5 min. Excess acid was removed under N_2 , and each product was purified by HPLC $(SiO₂, hexane-EtOAc, 5:1)$ to give **6c-13c.** Optical rotations and GC retention times are listed in Table IV.

Acid Treatment of Boc-(3S,4S,5S)-isostatine Ethyl Ester. Four samples (13-mg each) were treated with 6 N HCl at 110 $\rm{^{\circ}C}$ for 4,11, 24, and 38 h, respectively. Solvent was removed, and each residue was treated with MeOH-AcCl (10:1) at 110 $^{\circ}$ C for 15 min. The methanolic HC1 was removed, and the resulting oil was treated with TFAA and TFA at 110 °C for 5 min. Each product was dissolved in 2-propanol (1 mL) for GC analysis. Acid Treatment of Boc-(3R,4S,5S)-isostatine Ethyl Ester.

Four samples (4-mg each) were treated with $6 \text{ N HCl at } 110 \text{ °C}$ for 4,12,36, and 42 h, respectively. The products were converted to the TFA ethyl ester derivatives using the procedure described above. Each sample was dissolved in 2-propanol (1 mL) for GC analysis.

Synthesis of **Boc-(4S,5S)-2,3-anhydroisostatine Methyl Ester** (20). A mixture of Boc-(3S,4S,5S)- and Boc- (3R,4S,5S)-Ist-OMe (25 mg, 0.086 mmol) was treated with 6 N HCl(1 mL) at 110 °C for 20 h. Aqueous HCl was removed under N_2 , and the residue was treated with mixture of MeOH-AcCl (101) and concentrated and then treated with Boc-ON (30 *mg)* and Et_3N (20 μ L) in CH_2Cl_2 at rt for 10 h. Solvent was removed, and the product was purified by HPLC using a phenyl column and hexane-2-propanol (201) to give pure **20** (3.6 mg, **14%):** needles, mp 60° C; $[\alpha]^{20}$ _D +2^o (c 0.03, CHCl₃); ¹H NMR, Figure 21s. __ -

Anal. Calcd for $C_{14}H_{26}NO_4$: 272.1862 (M + H). Found: 272.1859 (M + H) (HRFABMS).

Acid Treatment of 20. Four samples of 20 (0.7 mg each) were treated with 6 N HCl at 110 $^{\circ}$ C for 4, 12, 24, and 36 h. The resulting hydrolyzates were converted to TFA methyl ester derivative **20a** using the procedure described above for **GC** analyaea: CIMS m/z 268 (M + H), **236,208,155,141,93,71,57.**

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Supplementary Material Available: Structures of **1-5,** 13C *NMR* spectra for Boc-L-allo-isoleucinol and Boc-D-isoleucinol, and **'H** NMR spectra for **6a, 7a, 8a, 9a, loa, lob, lla, llb, 12a, 12b, 13a, 13b, 15** and **16** (and their NOE difference spectra), **17-20,** Boc-D-allo-isoleucinol, and Boc-D-isoleucinol (22 pages). This material is contained in many libraries on microfiche, immediately follows this article in the microfilm version of the journal, and *can* be ordered from the ACS *see* any current masthead page for ordering information.

8-2,4,6-Trimethoxybenzyl (Tmob): A Novel Cysteine Protecting Group for the Na-9-Fluorenylmet hoxycarbonyl (Fmoc) Strategy of Peptide Synthesis¹⁻³

Mark C. Munson,^{4a} Carlos Garcia-Echeverria,^{2,4b,5a} Fernando Albericio,^{4a,b,5b} and George Barany*,4a

Department *of* Chemistry, University *of* Minnesota, Minneapolis, Minnesota **55455,** and Department *of* Organic Chemistry, University *of* Barcelona, *08028* Barcelona, Spain

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The S-2,4,6-trhethoxybenzy1 (Tmob) group *can* be introduced onto sulfhydryl functions from the corresponding alcohol, with acid catalysis, and is in turn removed rapidly by treatment with 30% trifluoroacetic acid-dichloromethane in the presence of phenol, thioanisole, and water (5% each) or 6% trifluoroacetic acid-dichloromethane in the presence of triethylsilane or triisopropylsilane (0.5%). The appropriate cysteine derivative was prepared and applied with other N^{α} -Fmoc protected amino acids to the solid-phase syntheses of several model peptides. Acidolytic deblocking in the presence of cation scavengers and reducing agents gave the free thiol, whereas oxidative deblocking with iodine or thallium(II1) trifluoroacetate provided an intramolecular disulfide. The chemistry of the S-Tmob group compares favorably to establiehed chemistries with the acid-labile and oxidizable S-triphenylmethyl (trityl, Trt) group, **as** well as with the oxidizable S-acetamidomethyl (Acm) group.

Despite considerable recent progress for stepwise solid**phase synthesis (SPPS) of peptides under mild conditions**

using the base-labile N^a-9-fluorenylmethyloxycarbonyl (Fmoc) protecting group, 6 there is to date no entirely

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